



# **ACT CV Decarbonization 3<sup>rd</sup> Edition Advance Preview of Full Study Findings**

ACT Research Electrification/Autonomy Staff  
ACT Seminar 68  
February 23, 2023

# ACT Research Electrification & Autonomy Team

- Ann Rundle, VP Electrification & Autonomy
- Lydia Vieth, Research Analyst, Electrification & Autonomy



# Ann Rundle – VP Electrification & Autonomy

- Strategy, Business Development, Sales Leadership roles 30+ years
  - University of Michigan Engineer, started out in Marine industry
  - 20 years with Eaton - focus in Powertrain technologies
  - 10 years with start-ups & consulting - advanced technologies, li-ion batteries
  - 3 years with FCA (now Stellantis) - head of global electrification strategy PV & CV
- VP Electrification & Autonomy ACT Research
  - Global CV Decarbonization study 2<sup>nd</sup> edition – 2021
  - N America Autonomous Commercial Vehicle study – 2022
  - Global CV Decarbonization study 3<sup>rd</sup> edition – 2023



# Lydia Vieth – Research Analyst

- Research Analyst, Electrification & Autonomy ACT Research
  - Global CV Decarbonization study 2<sup>nd</sup> edition – 2021
  - N America Autonomous Commercial Vehicle study – 2022
  - Global CV Decarbonization study 3<sup>rd</sup> edition – 2023
- Prior work and background in power markets, energy management, and environmental policy



# ACT Research CV Decarb Study Scope

## Economic & Market Overview

**Propulsion Systems Technology**  
**Batteries, Fuel Cell, H2-ICE, Natural Gas, Hybrid**

## Regulations

**Electricity Supply & Charging Infrastructure**

**Hydrogen Supply & Fueling Infrastructure**

**Natural Gas Supply & Fueling Infrastructure**

**Fleet, Operator & User Feedback**

**Total Cost of Ownership**

## Regions

- **N AMERICA** (US+CAN)
- **EUROPE**
- **CHINA**



# ACT Research CV Decarb Study Sneak Peek

## Economic & Market Overview

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# Regulations

- **US Federal Regulations**
  - Infrastructure Investment & Jobs Act (Bipartisan Infrastructure Legislation; BIL)
  - Inflation Reduction Act (IRA)
  - US GHG Phase 3 (anticipated)
  - US EPA Control of Air Pollution from New Motor Vehicles: Heavy-Duty Engine and Vehicle Standards (EPA Low NOx)
- **CARB Regulations (CARB and states adopting CARB regs)**
  - Heavy Duty Omnibus
  - Advanced Clean Trucks
  - Advanced Clean Fleets
- **Canada**





# Regulations: US BIL

- **Batteries**
  - \$3 billion for battery processing, manufacturing, recycling, and R&D
- **Hydrogen**
  - \$8 billion for regional clean hydrogen hubs where *at least* one with end-use in transportation
  - \$1 billion for U.S. clean hydrogen electrolysis program
- **Alternative Fuel Infrastructure**
  - \$5 billion to develop nationwide EV charging network (TBD how many DC fast chargers will be part of this)
  - \$2.5 billion in grants towards public EV, hydrogen, natural gas, and propane refueling infrastructure





# Regulations: US IRA

- **Clean Commercial Vehicles**
  - Up to \$40,000 credit per vehicle through 2032
  - BEV, FCEV, even hybrids could qualify (min. 15 kWh battery)
- **Alternative Fuel Refueling Property Credit**
  - Up to 30% of the cost of qualified refueling property (6% if subject to depreciation)
  - Electric, hydrogen, natural gas, ethanol refueling property qualify
- **Advanced Manufacturing Production Credit**
  - Battery cells: \$35 multiplied by the capacity of the battery cell
  - Battery modules: \$10 multiplied by the capacity of the battery module
- **Credit for Production of Clean Hydrogen**
  - Up to \$3.00/kg (subject to inflation adjustment factor) based on lifecycle GHG emissions rate



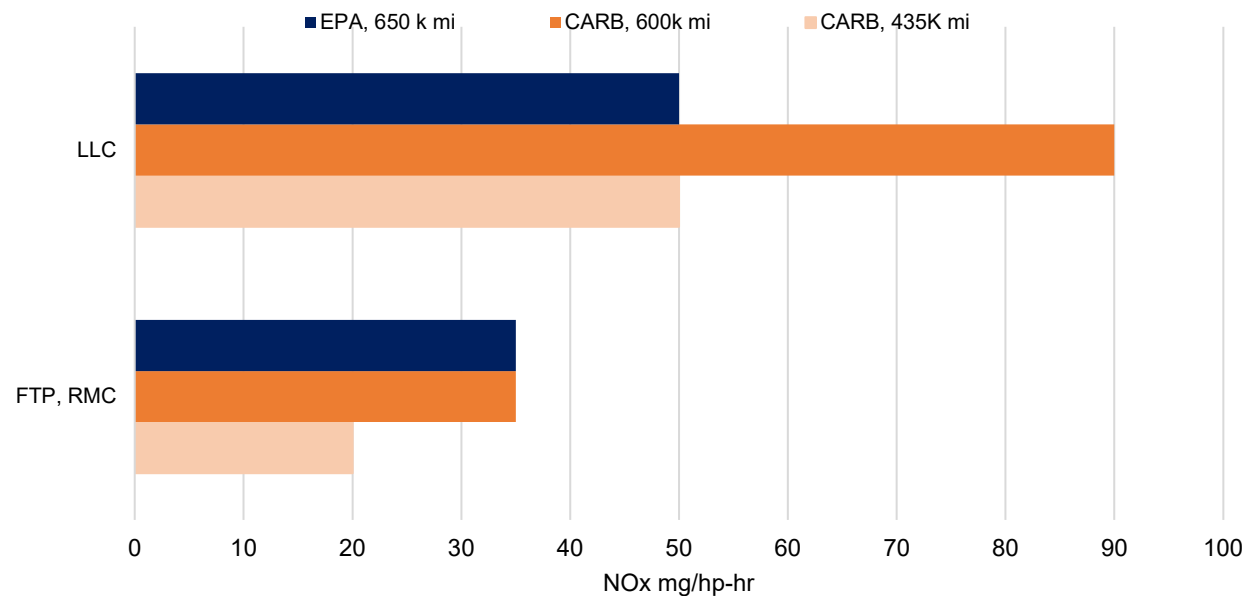
# Regulations: US GHG Phase 3

- Expecting NPRM March 2023
- More stringent GHG standards starting MY 2030
- Consideration of ZEVs



# Regulations: EPA Low NOx/CARB HD Omnibus

## MY 2027 Heavy HD Diesel Engine NOx Standards



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**EPA:** 1 step in 2027

**CARB:** 3 steps: 2024, 2027, & 2031

- **CARB's main concerns with EPA 2027 Low NOx:**
  - EPA temperature adjustment for off-cycle NOx standards when temperature is less than 77 degrees F
  - EPA interim NOx compliance allowance for in-use testing 15 mg/hp-hr

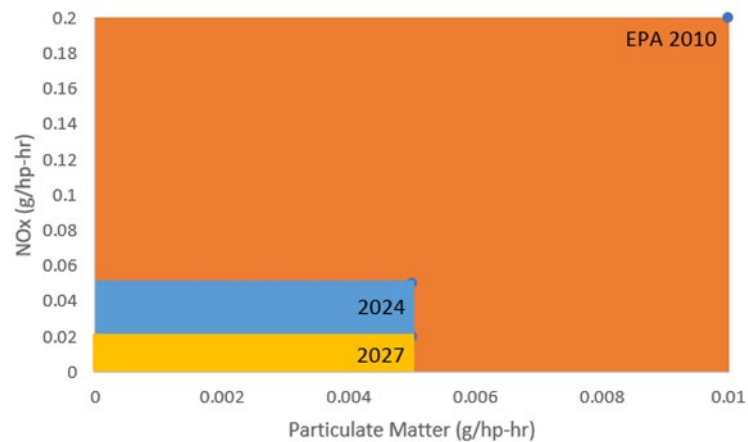


# Regulations: EPA Low NOx /CARB HD Omnibus

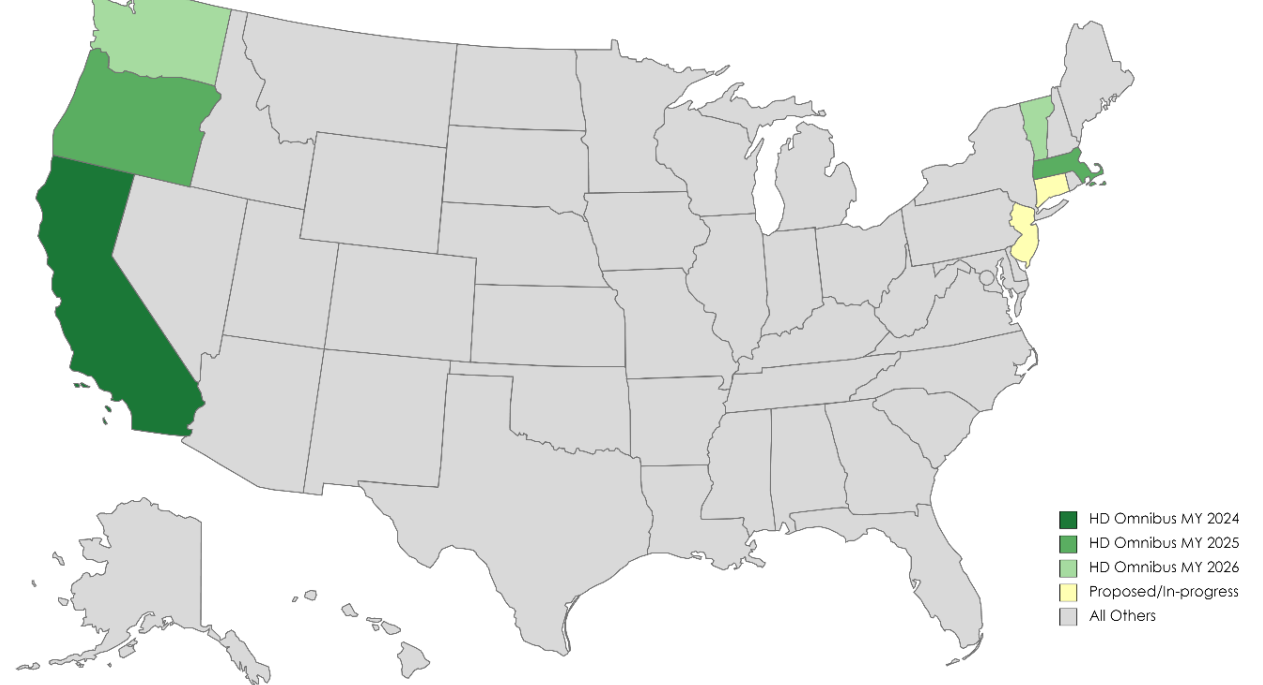
- **CARB HD OMNIBUS low-NOx Regulations:**

- 2024MY = 75% reduction in NOx
- 2027MY = 90% reduction in NOx
- 2031MY = extended Useful Life & Warranty

CARB Low NOx Heavy Duty Omnibus Standards  
(NOx and PM)



## Progress to Adopt CARB's HD Low NOx Omnibus



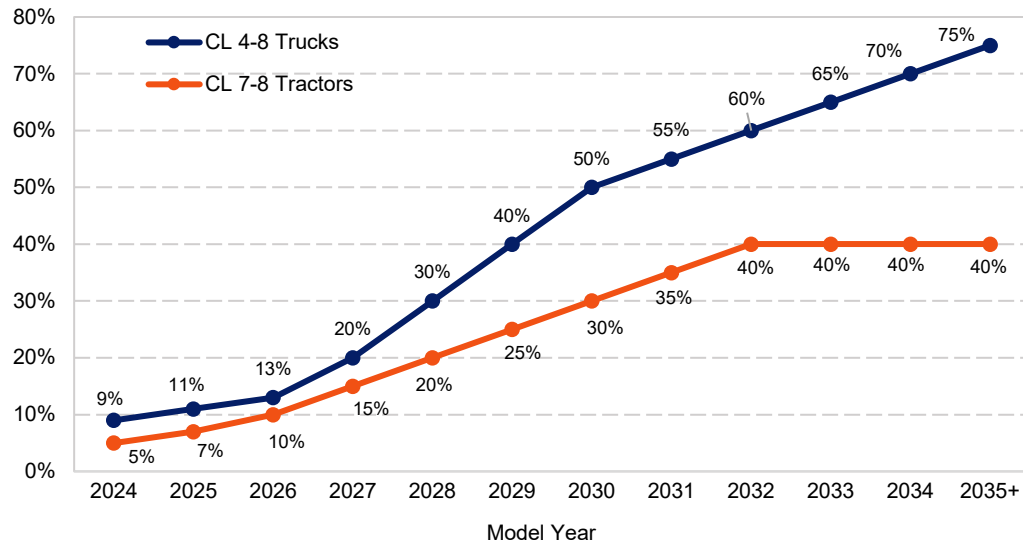
Source: ACT Research Co. Copyright 2023

California, Washington, Oregon, Massachusetts, & Vermont have adopted HD Low NOx Omnibus



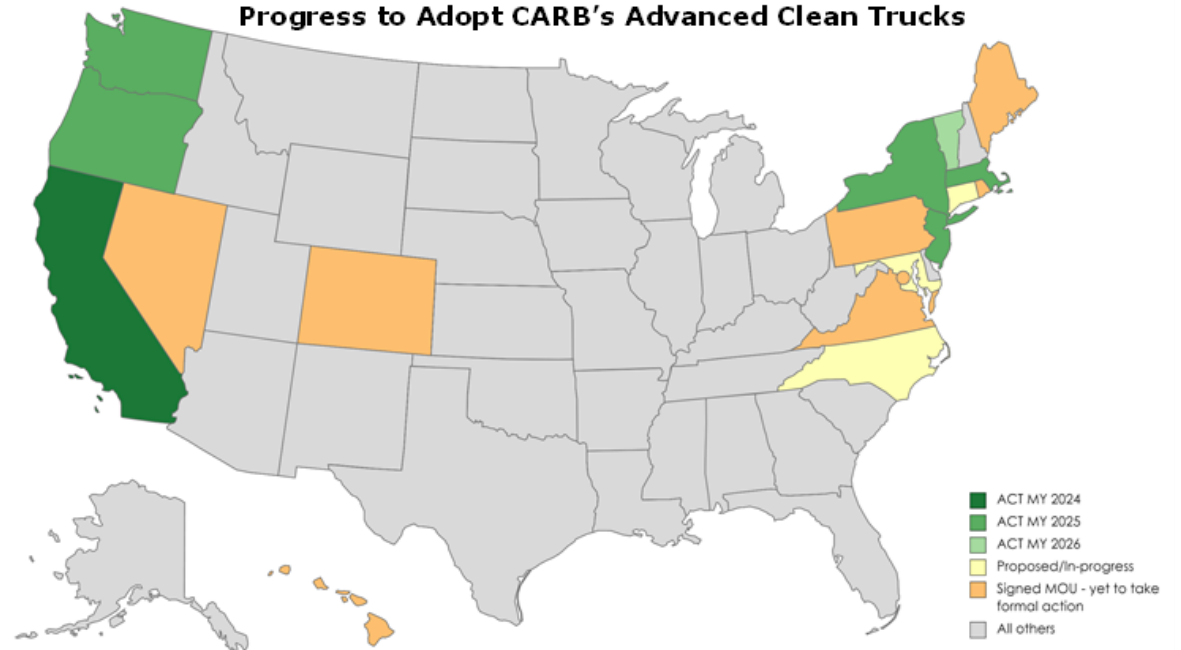
# Regulations: Advanced Clean Trucks

CARB Advanced Clean Trucks  
Annual % ZEV Sales Requirement



Source: CARB, ACT Research Co. Copyright 2023

Progress to Adopt CARB's Advanced Clean Trucks



Source: ACT Research Co. Copyright 2023

California, Washington, Oregon, Massachusetts, New Jersey, New York, & Vermont have adopted ACT

MOU signed by add'l 9 States & District of Columbia & Quebec



# Regulations: CARB Advanced Clean Fleets

- **High Priority Fleets**

- Entity or entities operating under common ownership or control w/ \$50m or more in gross annual revenue
- Fleet owner (or combination of fleets operated under common ownership and control) that owns, operates, directs 50 or more vehicles in the total fleet
- Federal government agency
- Starting 2024 all vehicles added must be ZEV and ICE removed at end of UL
- **OR** opt-in to ZEV Milestones Option:

Percentage of vehicles that must be ZEVs	10%	25%	50%	75%	100%
Milestone Group 1: Box trucks, vans, buses with two axles, yard tractors, light-duty package delivery vehicles	2025	2028	2031	2033	2035 and beyond
Milestone Group 2: Work trucks, day cab tractors, buses with three axles	2027	2030	2033	2036	2039 and beyond
Milestone Group 3: Sleeper cab tractors and specialty vehicles	2030	2033	2036	2039	2042 and beyond

- **Drayage**

- 2024 only ZEV may be added and legacy vehicles removed from service at end of UL
- By 2035 all drayage trucks ZEV

- **State & Local Government Fleets**

- 2024-26 50% of purchases must be ZEV
- 2027+ 100% purchases ZEV

- **ZEV Sales Requirement**

- 100% M-HD Vehicles Sales ZEV starting 2040

• Pending adoption, still in CARB regulatory process



# Regulations: Canada Summary

- **Typically follow U.S. emissions standards**
- **Clean Fuel Regulations**
  - Credits issued to makers of low carbon fuels like ethanol and biodiesel (similar to CA's LCFS)
- **Action Plan for Clean On-Road Transportation**
  - Target of 35% M-HD CV sales ZEV by 2030
  - Gov't to develop regulation to require 100% sales ZEV by 2040 (based on feasibility by vehicle type)





# Batteries: Technology, Supply, Costs

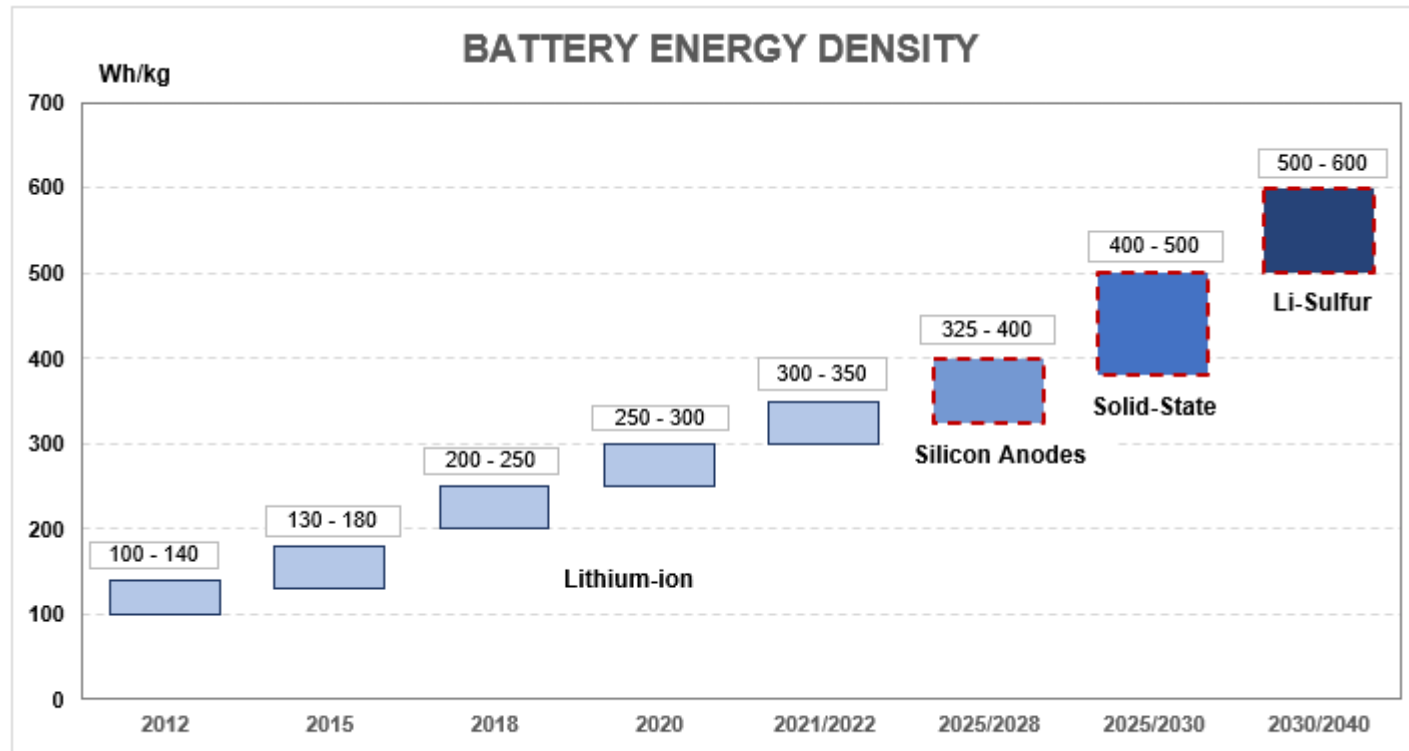
- **Technology:** What is the timing and impact of advancements?
- **Supply of Raw Materials:** Will we have enough Lithium?  
Cobalt? Nickel?
- **Supply of Battery Cells:** Will there be enough gigafactories to support the combined demand of all market segments?
- **Costs:** Will cell and pack costs continue to decrease, or have we bottomed out?



# Technology: Battery Energy Density

## Advancements in battery energy density continue to improve:

- ✓ Silicon-rich anodes should be a viable technology by 2025/28
- ✓ Solid State continues to advance towards commercialization
- ✓ Li-Sulfur should commercialize sooner than anticipated



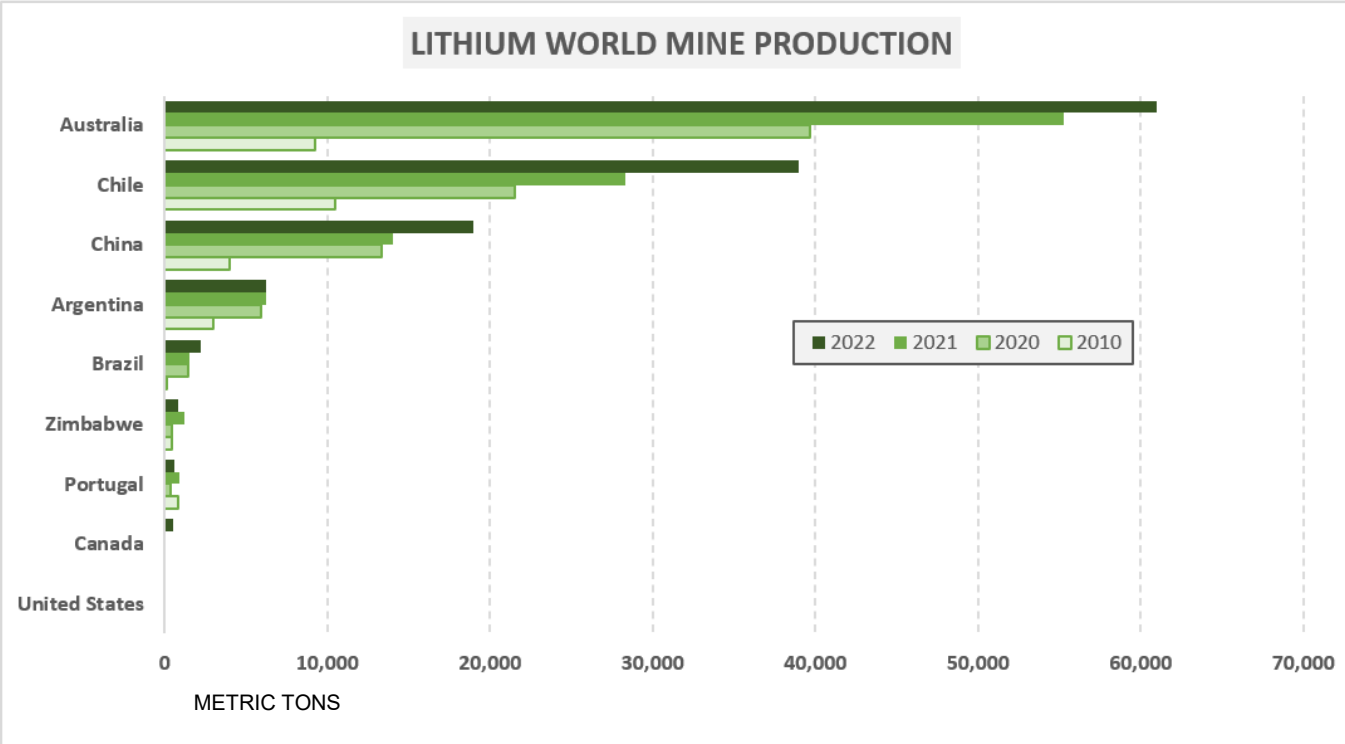
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# Batteries: Raw Material Supply Considerations

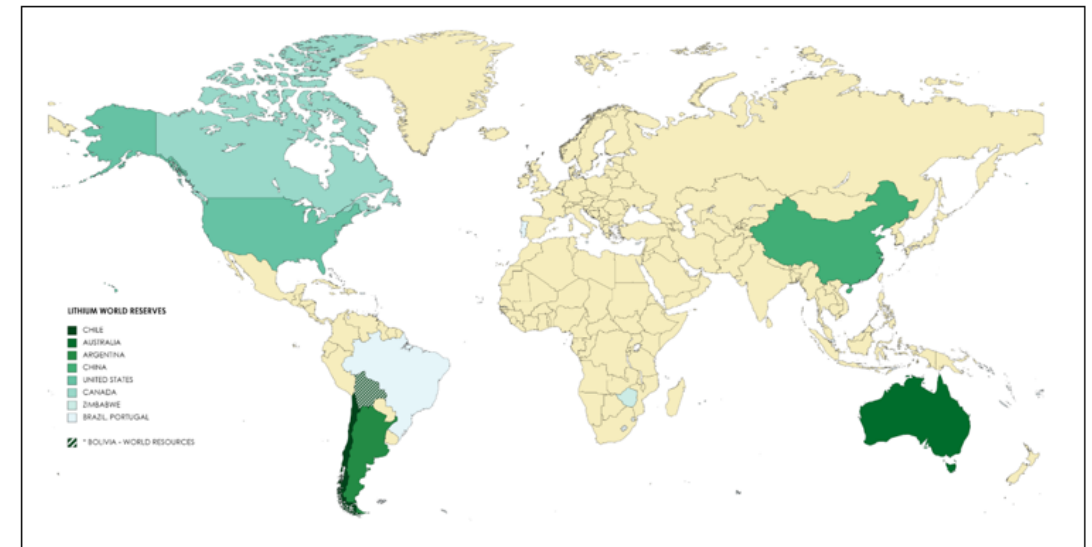
## Significant programs to expand extraction & processing:

- ✓ Lithium extraction in 2022 = 130Mil MT ... 20% increase over 2021
- ✓ World Reserves = 26Mil MT ... add'l 3Mil identified in 2022
- ✓ World Resources ~ 98Mil ... 12Mil reside in USA

LITHIUM WORLD MINE PRODUCTION



LITHIUM WORLD RESERVES

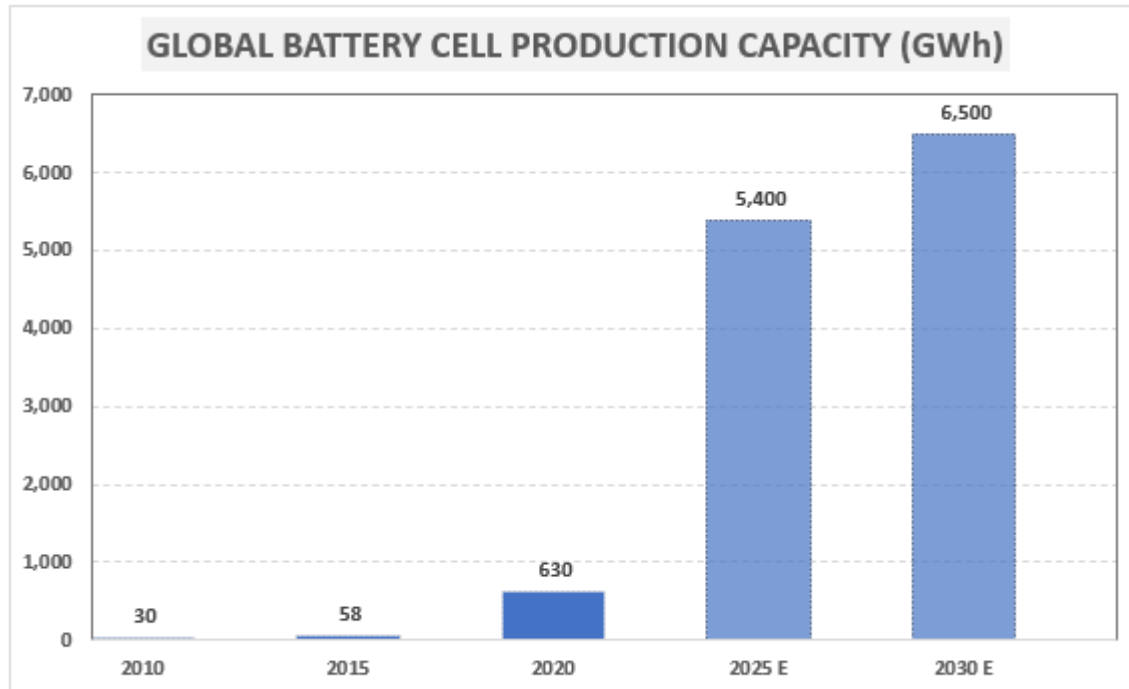


# Batteries: Battery Capacity Supply Consideration

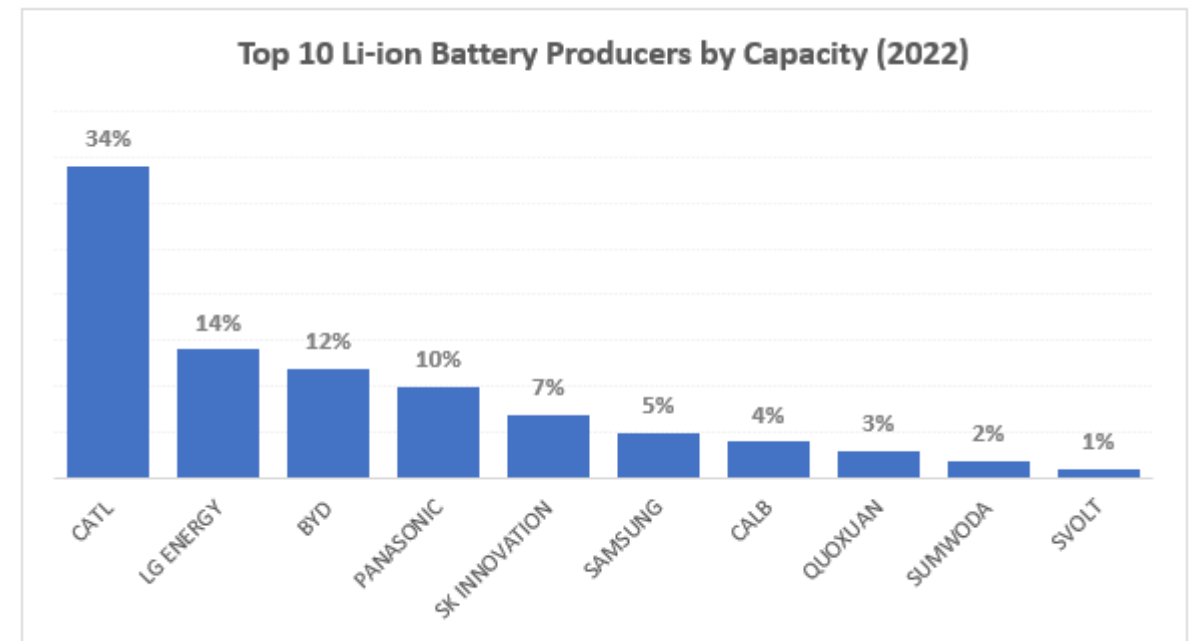
METRIC TONS

## Significant activity underway to expand cell manufacturing capacity:

- ✓ Cell manufacturing grew ~ 11X 2020 to 2015
- ✓ Cell manufacturing anticipated to expand ~ 9X by 2025
- ✓ BIL & IRA provide significant \$\$ support to grow US cell manufacturing



Source: ACT Research, Co. Copyright 2023

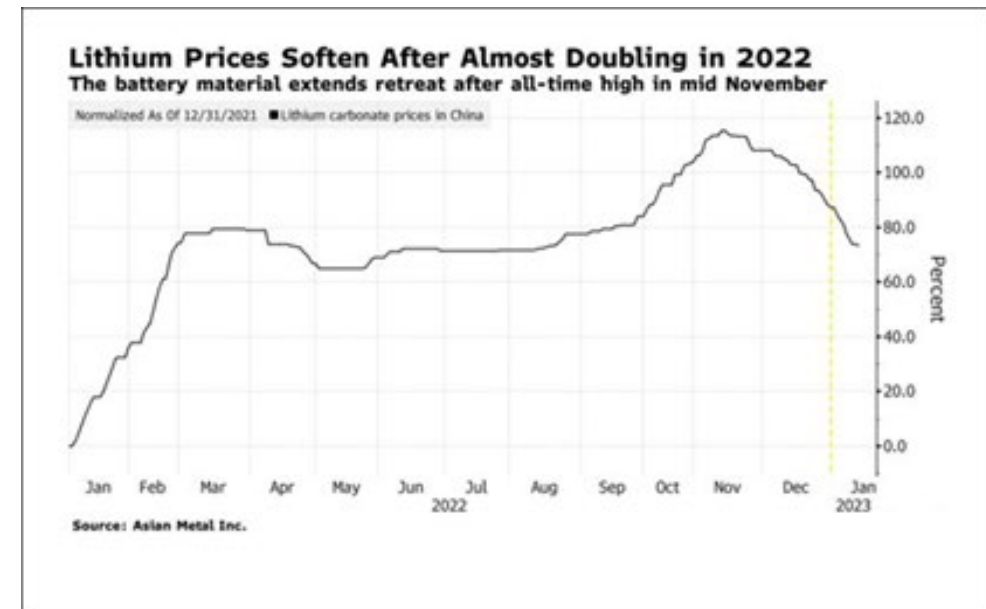
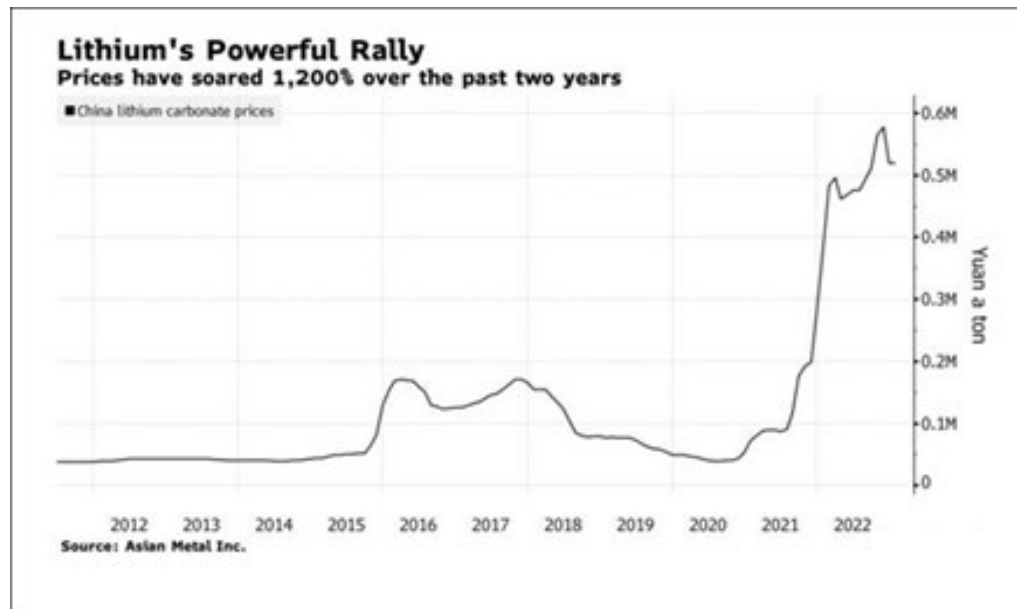


Source: ACT Research, Co. Copyright 2023

# Batteries: Cost Considerations

## Long-term downward cost curves impacted by raw materials:

- ✓ Lithium prices spiked in 2022 as a result of supply constraints
- ✓ Nickel prices spike in MAR2022 due to a market “short” and have dropped
- ✓ Shift in mix saw increased utilization of cheaper LFP chemistry



# EV Charging & H2 Fueling Infrastructure

- BIL provides \$5B for network of public EV fast chargers installed across major highways/freight corridors National Electric Vehicle Infrastructure program (NEVI) administered by DOT
  - 75,000 miles of US national highway system
  - Standards include adoption of CCS
- FHWA to launch \$2.5B Charging & Fueling Infrastructure (CFI) discretionary grant program over five years 1<sup>st</sup> tranche of \$700M
- DOE providing \$7.4M to fund 7 projects to develop MH/HD EV charging & H2 fueling infrastructure



# EV Charging & H2 Fueling Infrastructure ...

- **DOE providing \$7.4M to develop MH/HD EV charging & H2 fueling infrastructure**
  - **East Coast Commercial ZEV Corridor:** I-95 corridor Georgia to New Jersey (CalStart)
  - **MD-HD ZEV Infrastructure Planning w Focus on I-80 Corridor:** two-phase MD-HD EV Charging & H2 Fueling Plan for Midwest I-80 corridor between Illinois, Indiana, Ohio ... goal to serve 30% of the MD/HD fleet by 2035 (Cummins)
  - **Houston to Los Angeles (H2LA) I-10 Hydrogen Corridor Project:** develop a plan for investment ready H2 fueling network Houston-LA, including the Texas Triangle region (GTI Energy)
  - **First to Last Mile: Creating an Integrated Goods Movement Charging Network around the I-710 Corridor:** Infrastructure solutions at industrial facilities in SoCal I-710 corridor (LA CleanTech Incubator)
  - **San Francisco & Bay Area MD/HD Electrification Roadmap:** Roadmap for charging infrastructure for drayage, regional haul, & long haul in the Bay Area (Rocky Mountain Institute)
  - **Northwest Electric Highway Study:** Forecast EV charging demand on freight corridors across 9 NE states from Maine to Pennsylvania (National Grid)
  - **Wasatch Front Multi-Modal Corridor Electrification Plan – Great Salt Lake City Region:** Develop action plan to improve air quality in underserved communities impacted by MD/HD traffic in greater Salt Lake City region (Utah State University)





# Conclusion

- Significant changes over the last two years since ACT published CV Decarbonization 2<sup>nd</sup> edition study
- **Regulations:**
  - Completely new: BIL and IRA
  - Revised/Finalized: US EPA 2027 Low-NOx, CARB Advanced Clean Truck & HD Omnibus
  - In-Process: CARB Advanced Clean Fleets, US GHG Phase 3
- **Batteries:** Technology, Supply, Costs
- **EV & H2 Infrastructure**





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